

E-Cell®

E-Cell®, the industry standard for chemical-free EDI technology. *E-Cell*®'s robust, modular electrodeionization (EDI) technology is cost-effective for all flow rates.

No regeneration chemicals are needed, no hazardous waste stream is produced, operation is simple and continuous, and facility requirements are reduced.

MK-2 Pharm





E-Cell®



| Process Design Parameters | | | |
|---------------------------|-----------------------|--------------------------------|--|
| Parameter | US Units | Metric Units | |
| System Product Flow | 7 to 18 gpm | 1.59 to 4.09 m ³ /h | |
| Nominal Recovery | 80 to 95% | 80 to 95% | |
| Temperature | 40 to 100° F | 4.4 to 38° C | |
| Inlet Pressure | 50 to 100 psig | 3.4 to 6.9 bar | |
| Feed to Product delta P | 25 to 43 psi | 1.7 - 3.0 bar | |
| Dimensions | 12" W x 19" D x 24" H | 30cm W x 48cm D x 61cm H | |
| Product Pipe Material | PP | PP | |

| Operating Conditions | | | | |
|----------------------|--------------------------|-----------------------------------|---------------------------------|--|
| Condition | | US Units | Metric Units | |
| Electrical | Maximum | 4.5 amps / Stack @ 600V DC | 4.5 amps / Stack @ 600V DC | |
| Product Outlet | Flow Range | 7 to 18 gpm | 1.59 to 4.09 m ³ /h | |
| | Quality | >10 MOhm.cm | >10 MOhm.cm | |
| | Pressure Drop | 25 to 43 psi | 1.7 to 3.0 bar | |
| | Temperature Rise | 4.1° F maximum | 2.4° C maximum | |
| Electrolyte Outlet | Flow | 0.25 to 0.40 gpm / Stack to Drain | 0.95 to 1.51 lpm/Stack to Drain | |
| | рН | 7.0 to 9.0 | 7.0 to 9.0 | |
| Concentrate Bleed | Flow | Determined by Recovery Rate | Determined by Recovery Rate | |
| Concentrate | Maximum Flow | 5.4 gpm per Stack | 1.23 m³/h per Stack | |
| + Electrolyte Inlet | Pressure | 10 psi < Feed Water Pressure | 0.7 bar < Feed Water Pressure | |
| | Concentrate Conductivity | 50 to 800 uS/cm | 50 to 800 uS/cm | |
| Concentrate | Flow | Determined by Recovery Rate | Determined by Recovery Rate | |
| Make-up | Water Quality | Same as Feed Inlet | Same as Feed Inlet | |

Note: The feed water to the *E-CELL*® system must be RO permeate or equivalent.

